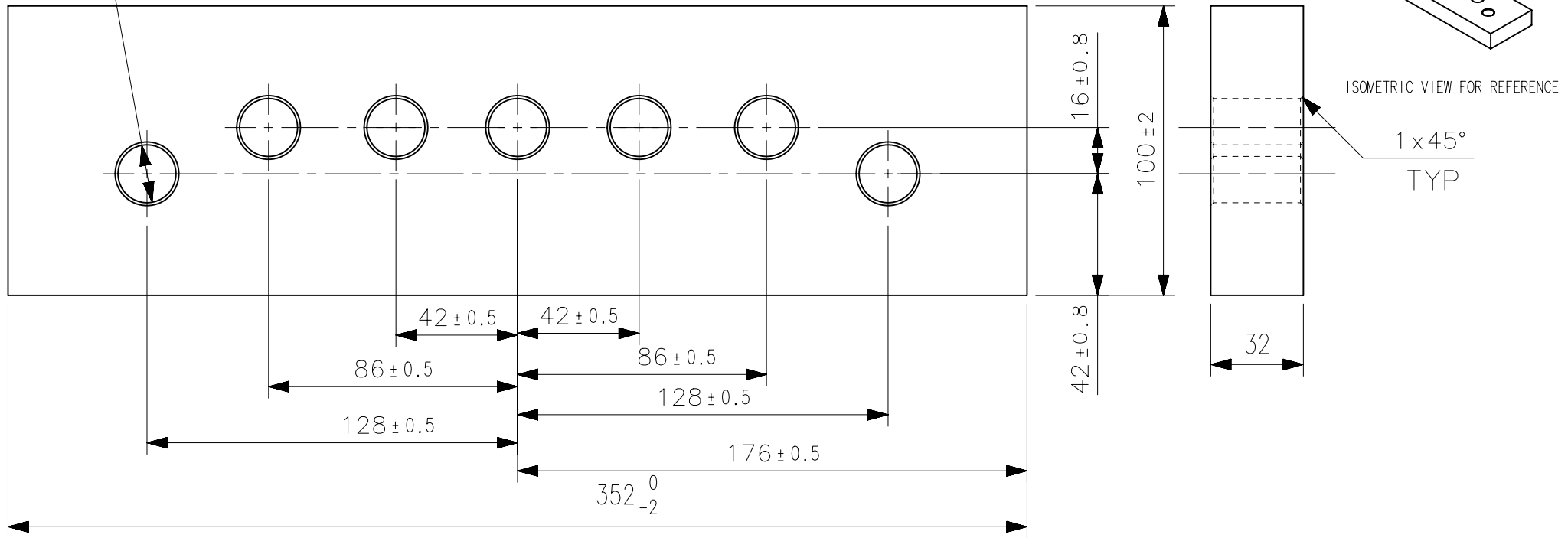


Ø 20 ± 0.5

7-HOLES



NOTES:-

1. EN8 TO BE QUENCHED AND TEMPERED TO 201-255 BHN
2. PART TO BE FREE FROM BURRS & SHARP EDGES.

ER17C0004669	AE		ER RELEASE	MMP	RPK	SAB	29.01.18
ECN17P001708	AD		L2 RELEASE	SSP	RPK	SAB	21.03.17
ECN16P000795	AC	C3	WIDTH IS INCREASED FROM 95 TO 100 MM	SPR	RPK	SAB	28.06.16
ECN16P000572	AB	A1	THICKNESS IS INCREASED FROM 25 TO 32 MM	SPR	RPK	SAB	13.04.16
		C4	MATERIAL CHANGED FROM E250 TO EN 8				
-----	AA	--	AS PER L0 FEEDBACK	SPR	RPK	SAB	26.06.15
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR	APPR	DATE

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER
OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

LINEAR IN mm.		DIMENSIONS							
		OVER UPTO	0.5 3	3 6	6 30	30 120	120 400	400 1000	1000 2000
f	FINE (X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m	MEDIUM (X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c	COARSE (X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v	VERY COARSE (X)	-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.							
		OVER UPTO	-	10	50	120	400	-	-
f	FINE (X.XXX)		± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'		
m	MEDIUM (X.XX)		± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'		
c	COARSE (X.X)		± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'		
v	VERY COARSE (X)								

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WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A4

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI (EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :
ER17C0004669

PART NO. :
008005850C1

PART NAME :
FRONT BOTTOM-MTG. BRKT.

MATERIAL :
EN 8 AS PER M&M
STD FEG 00579

HEAT TREATMENT :

	NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	SPR	-SD-	26.06.15	MSTAR 85-95 HP
DESIGNER	SPR	-SD-	26.06.15	SCALE 1:2
CHECKER	RPK	-SD-	26.06.15	SHEET 1 OF 1
APPR.BY	SAB	-SD-	26.06.15	UNIT QTY. : 1
				WEIGHT : 8.29 kg.

ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE No